Applicant:
 Daniel E. Patridge

 Serial No.:
 To Be Assigned

 Filed:
 Herewith

 For:
 A METHOD OF PROVIDING A PRODUCT LINE OF DOORS

 Docket #:
 MDR0002/US

 Date Mailed:
 July 8, 2003

 Express Mail No.
 EV331042600US

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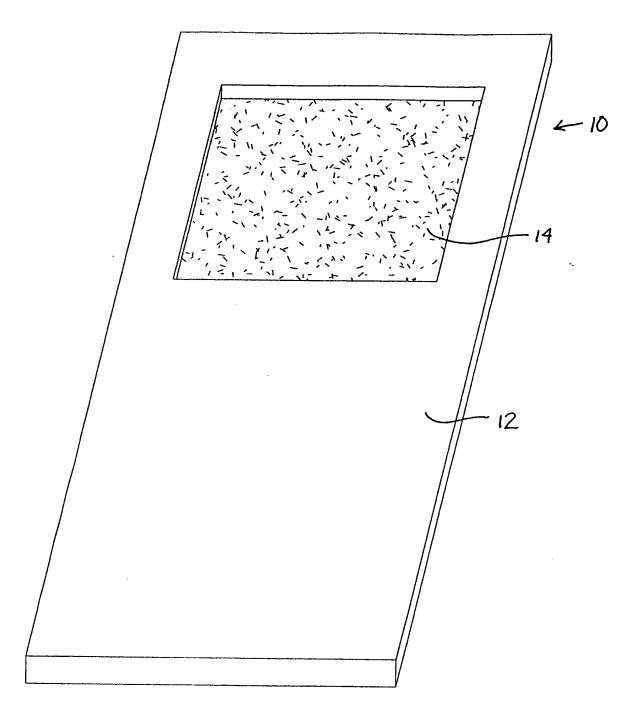


Fig. 1

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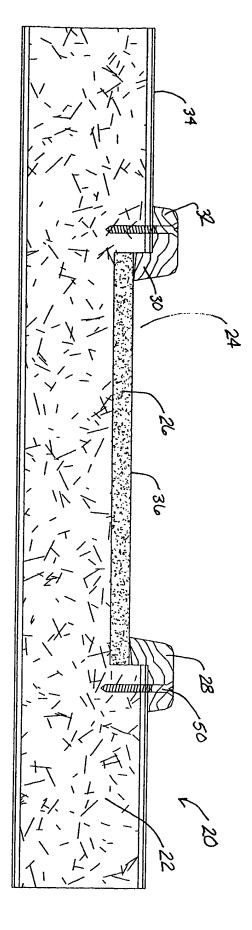
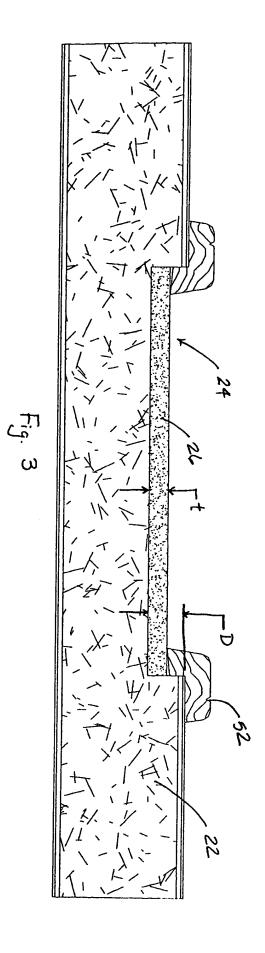


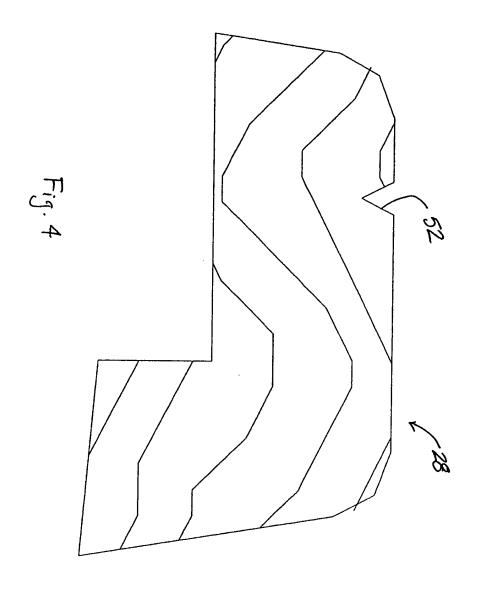
Fig. 2

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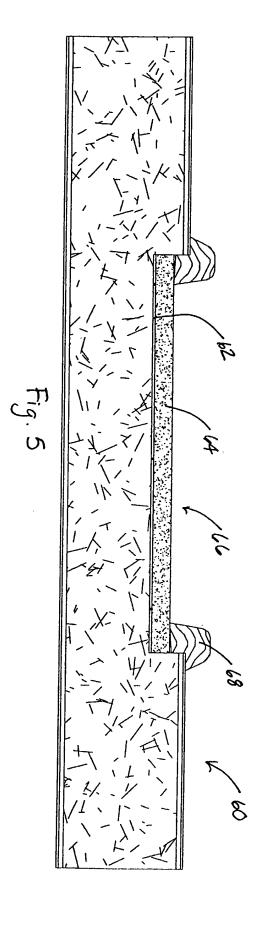


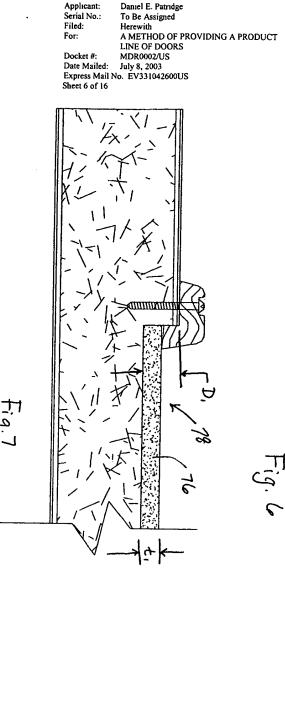
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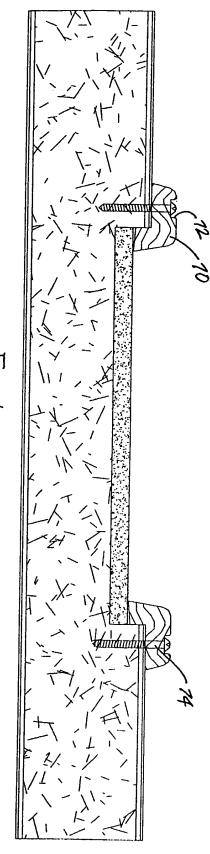
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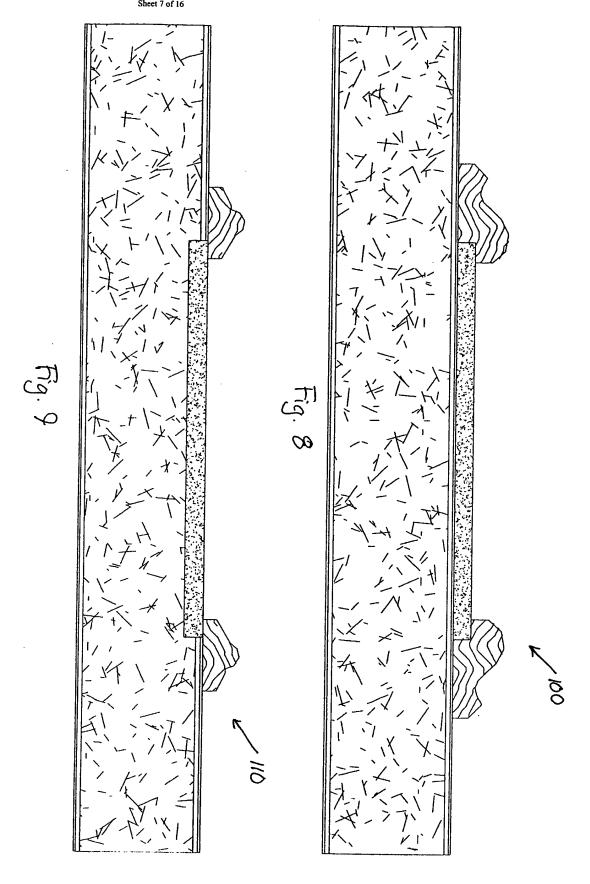


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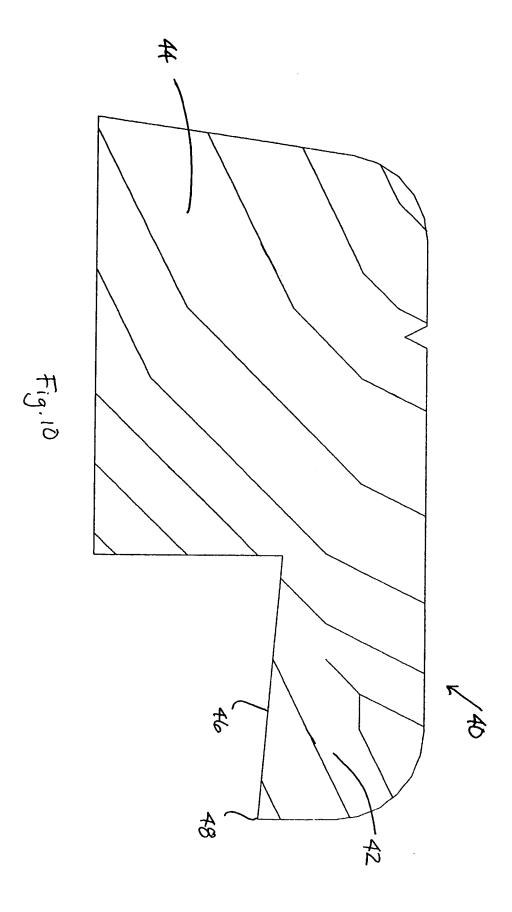








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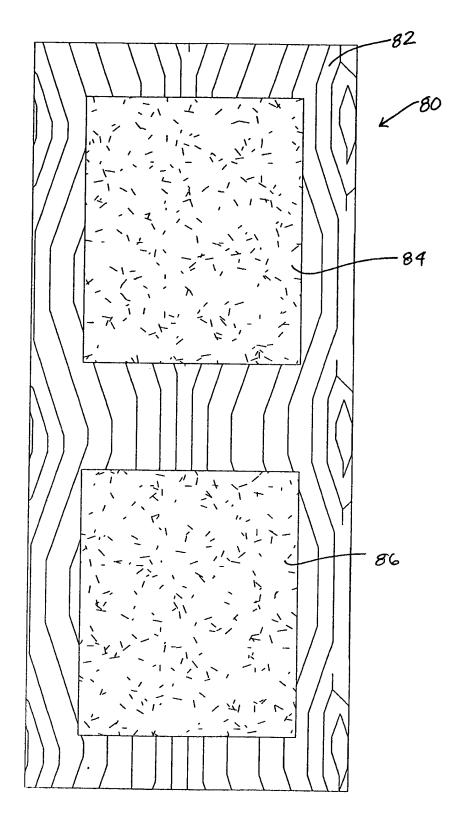
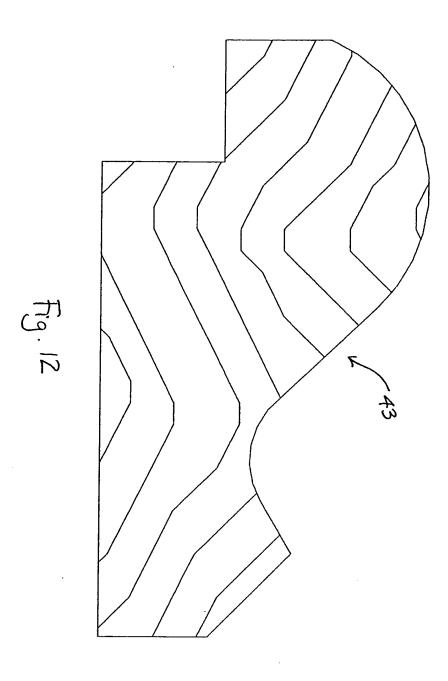
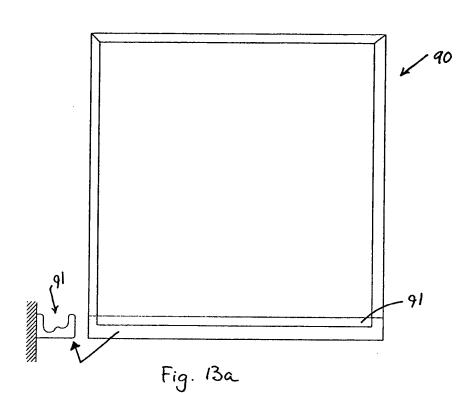


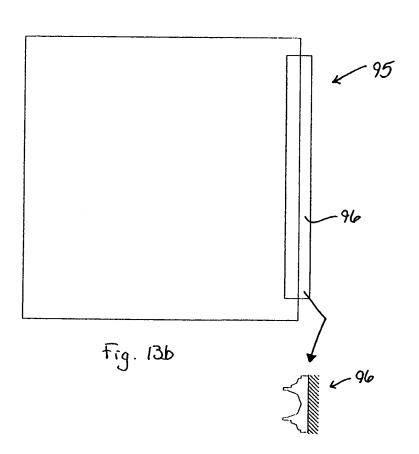
Fig. 11

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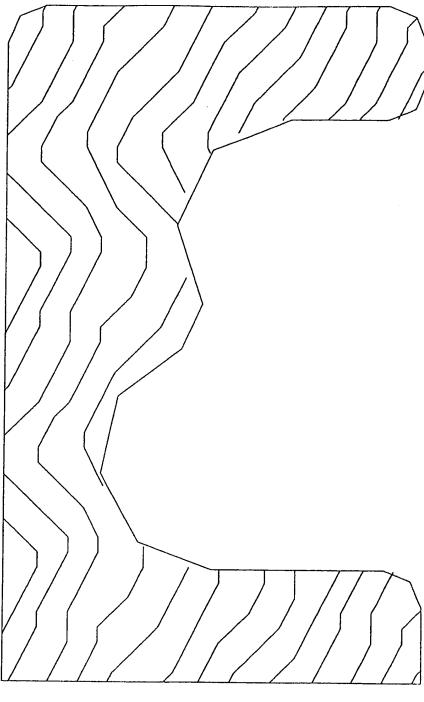


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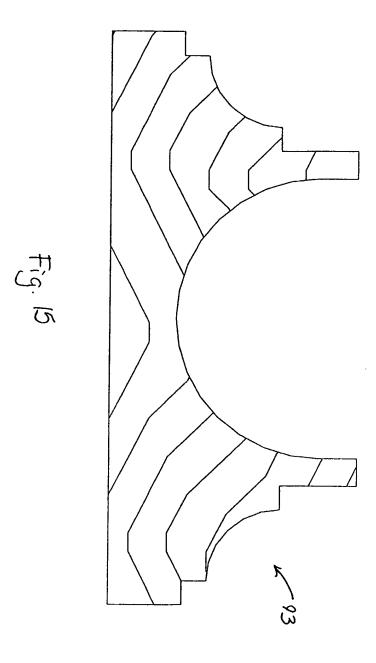


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Marshfield DoorSystems, Inc. Marshfield Signature SeriesTM

Workable Surfaces[™] Door Neutral Pressur

NON-RATED (DPC-1) and 20-MINUTE (DFP-20)

Rev. 09-17-02

Product Features and Specifications	Interior On		
Thickness	1-3/4"		
Maximum Size	DPC-1: DFP-20:	Single: 4/0 x 10/0	
Minimum Size	2/6 x 6/0		
Faces	Wood Veneer		
Crossbands	Engineered fiber		
Stiles	1-3/8" LSL with veneer band (2) (3)		
Top and Bottom Rails	1-1/8" Mill Option (4) (5) (6)		
Face Assembly Adhesive	Type I (waterproof)		
Core Assembly Adhesive	Type II (water-resistant)		
Core	Particleboard (which complies with ANSI A208.1 1-LD-2)		
Maximum Size of Lite Openings (7)	METAL VISION FRAMES or WOOD MOULDING: DPC-1: (8) (9) Total area of openings not to exceed 1,296 sq. in. of visible glass or one continuous dimension of 38" W or 54" H METAL VISION FRAMES or WOOD MOULDING (10): DFP-20: (11) 1-3/4" thickness: ITS-WH: ½" wired glass only: Total area of openings not to exceed 1,296 sq. in. of visible glass or one continuous dimension of 36" W or 54" H		
Size Options for Workable Surfaces (12) (13)	Maximum workable surface width of 36", maximum length of 68", total area not to exceed 1944 square inches.		
	• 14"x36" • 14"x48" • 14"x68"	 20"x24" 24"x24" 30"x30" 36"x36" 20"x36" 24"x30" 30"x36" 36"x42" 20"x48" 24"x42" 30"x42" 36"x48" 36"x48" 30"x48" 36"x54" 24"x48" 24"x68" 	
Types of Workable Surfaces Available	 Porcelain Enameled Steel Markerboard with hardboard backer - ¼" thickness High Pressure Laminate Markerboard with hardboard backer - ¼" thickness ¼" Unmounted cork, available in 4 colors (fawn, steel gray, buff, and green) ¼" Mirrored Glass with Scrim safety backer 		
Other Detail Work (14) (15)	• Fitting •]	Machining • Standard Louvers	

Marshfield DoorSystems, Inc. Marshfield Signature Series TM

Workable SurfacesTM Dor Neutral Pressure

NON-RATED (DPC-1) and 20-MINUTE (DFP-20)

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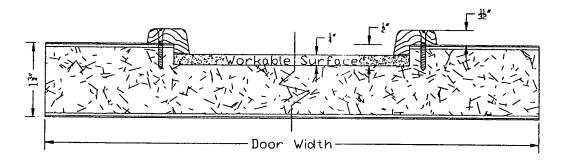
Rev. 09-17-02

Factory Finish (16)	Clear or stain with satin gloss Enviroclad UV™ finish
Warranty	Door – Full; life of original installation (1) Workable Surfaces – Free from Defect
Security Rating	Workable Surfaces Doors have not been tested for Security Rating
Acoustic Rating	Workable Surfaces Doors have not been tested for Acoustic Properties

NOTES:

- Use of Marshfield DoorSystems, Inc. doors in exterior applications is not recommended and not warranted.
- (2) Fire retardant stiles eliminate the need for metal edge and astragal.
- (3) 2-ply full outer stile available.
- (4) Laminated Strand Lumber (LSL) or hardwood at mill option.
- (5) Wider rails available.
- (6) Bottom rails are a minimum 2-1/2" in doors requiring deep mortise machining for closers, holders, pivots, bottom seals, etc.
- (7) Marshfield DoorSystems, Inc. does not assume responsibility for choice of glazing materials used. Refer to Consumer Product Safety Commission 16 CFR 1201 CAT. II (1-1-97 Edition) to determine the need for safety-rated glazing.
- (8) Lites will be allowed up to 110" in length on DPC-1 doors but will not be covered by the Marshfield DoorSystems, Inc. warranty.
- (9) Minimum 5" from lite to any edge or adjacent openings, including hardware cutouts.
- (10) If 1/4" wired glass is used in doors that are shipping to Canada or anywhere that requires hose stream testing, Trim-Lite™ moulding is required.
- (11) Minimum 5-1/2" from lite to any edge or adjacent openings, including hardware cutouts.
- (12) On Non-rated (DPC-1) doors, the minimum distance requirement is 5" from the Workable Surface profile to any door edge, lite opening, or hardware cutout.
- (13) On Rated (DFP-20) doors, the minimum distance requirement is 5-1/2" from the Workable Surface profile to any door edge, lite opening, or hardware cutout.
- (14) All fire-rated doors must be machined by Marshfield DoorSystems, Inc. or other approved fire door machiners. Factory machining of surface-mounted exit devices with face holes 1" and larger is available.
- (15) Viewers or raceways are not available on Workable Surface doors.
- (16) All colors may not be available.

Cross Sectional View of Workable Surfaces Door



Note: Marshfield DoorSystems, Inc. doors are manufactured per the standards listed n this page. Specifications are subject to change without notice.

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Example of marketing literature for one product line of the present invention

